



Twin Reinforced Concrete Box Culvert Standards

Index for Twin Culvert Standards:

TWRCB G1-20	Index of Sheets
TWRCB G2-20	General Notes & Specifications
TWRCB G3-20	Typical Culvert Barrel Details
TWRCB 8-4-20	Culvert Barrel Details, 8' x 4' Barrel Sections
TWRCB 8-5-20	Culvert Barrel Details, 8' x 5' Barrel Sections
TWRCB 8-6-20	Culvert Barrel Details, 8' x 6' Barrel Sections
TWRCB 8-7-20	Culvert Barrel Details, 8' x 7' Barrel Sections
TWRCB 8-8-20	Culvert Barrel Details, 8' x 8' Barrel Sections
TWRCB 8-9-20	Culvert Barrel Details, 8' x 9' Barrel Sections
TWRCB 8-10-20	Culvert Barrel Details, 8' x 10' Barrel Sections
TWRCB 10-4-20	Culvert Barrel Details, 10' x 4' Barrel Sections
TWRCB 10-5-20	Culvert Barrel Details, 10' x 5' Barrel Sections
TWRCB 10-6-20	Culvert Barrel Details, 10' x 6' Barrel Sections
TWRCB 10-7-20	Culvert Barrel Details, 10' x 7' Barrel Sections
TWRCB 10-8-20	Culvert Barrel Details, 10' x 8' Barrel Sections
TWRCB 10-9-20	Culvert Barrel Details, 10' x 9' Barrel Sections
TWRCB 10-10-20	Culvert Barrel Details, 10' x 10' Barrel Sections
TWRCB 10-11-20	Culvert Barrel Details, 10' x 11' Barrel Sections
TWRCB 10-12-20	Culvert Barrel Details, 10' x 12' Barrel Sections
TWRCB 12-4-20	Culvert Barrel Details, 12' x 4' Barrel Sections
TWRCB 12-5-20	Culvert Barrel Details, 12' x 5' Barrel Sections
TWRCB 12-6-20	Culvert Barrel Details, 12' x 6' Barrel Sections
TWRCB 12-7-20	Culvert Barrel Details, 12' x 7' Barrel Sections
TWRCB 12-8-20	Culvert Barrel Details, 12' x 8' Barrel Sections
TWRCB 12-9-20	Culvert Barrel Details, 12' x 9' Barrel Sections
TWRCB 12-10-20	Culvert Barrel Details, 12' x 10' Barrel Sections
TWRCB 12-11-20	Culvert Barrel Details, 12' x 11' Barrel Sections
TWRCB 12-12-20	Culvert Barrel Details, 12' x 12' Barrel Sections
TWPWH 0-1-20	Parallel Wing Hdwls., 0° Skew, Dimension Table
TWPWH 0-2-20	Parallel Wing Hdwls., 0° Skew, Cross Section Details
TWPWH 0-3-20	Parallel Wing Hdwls., 0° Skew, Wingwall Elev.
TWPWH 0-4-20	Parallel Wing Hdwls., 0° Skew, Bott. Apron Reinf.
TWPWH 0-5-20	Parallel Wing Hdwls., 0° Skew, Top Apron Reinf.
TWPWH 0-6-20	Parallel Wing Hdwls., 0° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWPWH 0-6-20	Parallel Wing Hdwls., 0° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWPWH 0-7-20	Parallel Wing Hdwls., 0° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWPWH 0-7-20	Parallel Wing Hdwls., 0° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWPWH 0-8-20	Parallel Wing Hdwls., 0° Skew, Quantity Tabulation, 8'-0" Span
TWPWH 15-1-20	Parallel Wing Hdwls., 15° Skew, Dimension Table
TWPWH 15-2-20	Parallel Wing Hdwls., 15° Skew, Cross Section Details
TWPWH 15-3-20	Parallel Wing Hdwls., 15° Skew, Wingwall Elev.
TWPWH 15-4-20	Parallel Wing Hdwls., 15° Skew, Bott. Apron Reinf.
TWPWH 15-5-20	Parallel Wing Hdwls., 15° Skew, Top Apron Reinf.
TWPWH 15-6-20	Parallel Wing Hdwls., 15° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWPWH 15-6-20	Parallel Wing Hdwls., 15° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWPWH 15-7-20	Parallel Wing Hdwls., 15° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWPWH 15-7-20	Parallel Wing Hdwls., 15° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWPWH 15-8-20	Parallel Wing Hdwls., 15° Skew, Quantity Tabulation, 8'-0" Span
TWPWH 30-1-20	Parallel Wing Hdwls., 30° Skew, Dimension Table
TWPWH 30-2-20	Parallel Wing Hdwls., 30° Skew, Cross Section Details
TWPWH 30-3-20	Parallel Wing Hdwls., 30° Skew, Wingwall Elev.
TWPWH 30-4-20	Parallel Wing Hdwls., 30° Skew, Bott. Apron Reinf.
TWPWH 30-5-20	Parallel Wing Hdwls., 30° Skew, Top Apron Reinf.
TWPWH 30-6-20	Parallel Wing Hdwls., 30° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWPWH 30-6-20	Parallel Wing Hdwls., 30° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWPWH 30-7-20	Parallel Wing Hdwls., 30° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWPWH 30-7-20	Parallel Wing Hdwls., 30° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWPWH 30-8-20	Parallel Wing Hdwls., 30° Skew, Quantity Tabulation, 8'-0" Span

Index for Twin Culvert Standards (cont'd):

TWPWH 45-1-20	Parallel Wing Hdwls., 45° Skew, Dimensions
TWPWH 45-2-20	Parallel Wing Hdwls., 45° Skew, Dimension Table
TWPWH 45-3-20	Parallel Wing Hdwls., 45° Skew, Cross Section Details
TWPWH 45-4-20	Parallel Wing Hdwls., 45° Skew, Wingwall Elev.
TWPWH 45-5-20	Parallel Wing Hdwls., 45° Skew, Bott. Apron Reinf.
TWPWH 45-6-20	Parallel Wing Hdwls., 45° Skew, Top Apron Reinf.
TWPWH 45-7-20	Parallel Wing Hdwls., 45° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWPWH 45-7-20	Parallel Wing Hdwls., 45° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWPWH 45-8-20	Parallel Wing Hdwls., 45° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWPWH 45-8-20	Parallel Wing Hdwls., 45° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWPWH 45-9-20	Parallel Wing Hdwls., 45° Skew, Quantity Tabulation, 8'-0" Span
TWCBJ 1-20	Culvert Bell Joints, 8' Spans
TWCBJ 2-20	Culvert Bell Joints, 10' & 12' Spans
TWCBJ 3-20	Culvert Bell Joints, All Spans

ENGLISHLRFDSTWINCULVERTS.DGN - TWRCB G1-20 - THIS SHEET ISSUED 07-2020.

LATEST REVISION DATE	 APPROVED BY BRIDGE ENGINEER		
		Standard Design Twin Reinforced Concrete Box Culverts July, 2020	
		Index of Sheets	TWRCB G1-20



Twin Reinforced Concrete Box Culvert Standards

General Notes:

- 1. The RCB culvert sections are designed for HL-93 live load and earth fills of varying heights.
- 2. Vertical earth pressure, EV=0.120 kcf.
Horizontal earth pressure, EHmax = 0.060 kcf max, EHmin = 0.030 kcf.
- 3. The RCB culvert sections are designed for Class 1 exposure conditions except:
Class 2 exposure condition is utilized for the slab design in 0' fill instances.
- 4. All slab and floor reinforcing steel is to be supported at intervals of not more than 3'-0" in either direction as outlined in the Standard Specifications.
- 5. The clear distance from face of concrete to near edge or end of reinforcing bar to be 2" unless otherwise noted.
- 6. Except for dowel bars 5r1 in slab, longitudinal reinforcing is not to extend thru the construction joints.
- 7. Floor of barrel is to be finished smooth. Sides of footing are to be formed to insure correct line and grade.
- 8. The permissible construction joint at the top of the walls may be lowered at the Contractor's option with Engineer's approval.
- 9. The reinforcement supplied for this structure shall be Grade 60 reinforcement in accordance with the Standard Specifications. The design stresses are based on ASTM A706 Grade 60 reinforcement.
- 10. The vertical bars in the walls may be spliced above the footing at the Contractor's option as follows:

Bar Size Number	4	5	6	7	8	9
Minimum Splice Length	20"	24"	29"	34"	38"	47"

This splice, if used, will be at the Contractor's expense.

- 11. Reinforcing bar clearances will be as follows:
Edge clearances: 2" except
Top of floor 2¼" to near transverse reinforcing bar
Bottom of floor 3½" to near transverse reinforcing bar
End clearances:
Vertical top 2"
Vertical bottom 3" or 3½" if overall height of the culvert is not to a full inch
Transverse 2"
12. All construction joints shall be formed with a beveled keyway except at bell joints.
- 13. All beveled keyways shall be centered.
- 14. Keyway size shall be 2"x4" except as follows:
Keyway between the floor and wall shall be 2"x6" when the wall is greater than 10 inches wide.
- 15. Keyway dimensions shown on the plans are based on nominal dimensions unless stated otherwise.
In addition, the bevel used on the keyway shall be limited to a maximum of 10 degrees from vertical.
- 16. If 0' of fill is specified, details for paving notch and reference to epoxy coating of slab reinforcing steel, if applicable, shall be included in the final plans.
- 17. All dimensions are in feet and inches unless otherwise noted or shown.
- 18. See current Standard Specifications regarding concrete form removal.
- 19. These culvert standards label all reinforcing steel with English notation (5a1 is ⅝ inch diameter bar). English reinforcing steel received in the field may display the following "bar designation". The "bar designation" is the stamped impression on the reinforcing bars, and is equivalent to the bar diameter in millimeters.

English Size	4	5	6	7	8	9
Bar Designation	13	16	19	22	25	29

- 20. In the event the slab thickness at the barrel end section exceeds 18 inches, the culvert parapet shall extend a minimum of 6 inches above the top of the culvert slab. Refer to the Culvert Design Manual for instructions. These details are to be included in the design plans to address these situations.

Specifications:

Design:
AASHTO LRFD Bridge Design Specifications, 8th Ed., Series of 2017.

Construction:
Iowa Department of Transportation Standard Specifications for Highway and Bridge Construction, current series, plus applicable General Supplemental Specifications, Developmental Specifications, Supplemental Specifications and Special Provisions

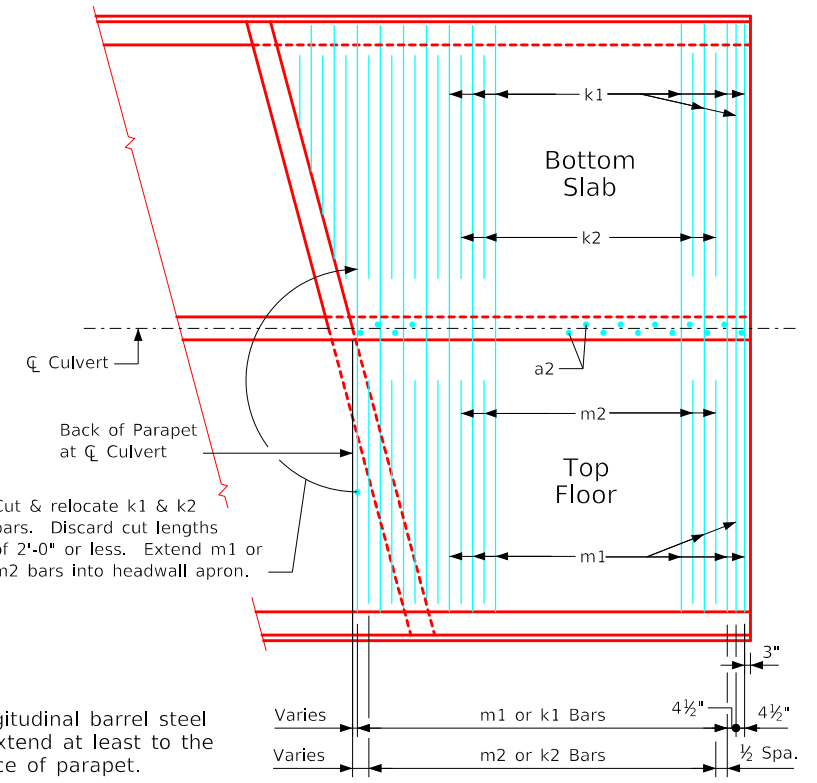
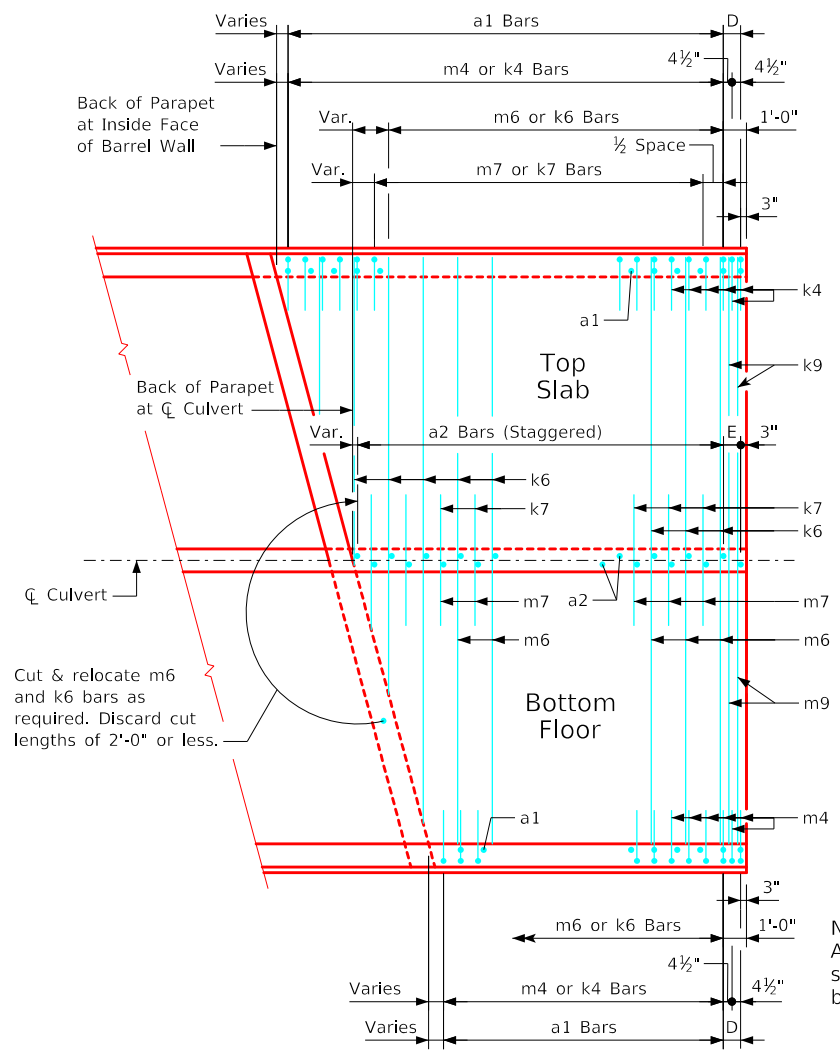
Design Stresses:

Design stresses for the following materials are in accordance with the AASHTO LRFD Bridge Design Specifications, 8th Ed., Series of 2017:
Reinforcing steel in accordance with AASHTO LRFD Section 5, Grade 60.
Concrete in accordance with AASHTO LRFD Section 5, f'c = 4.0 ksi.

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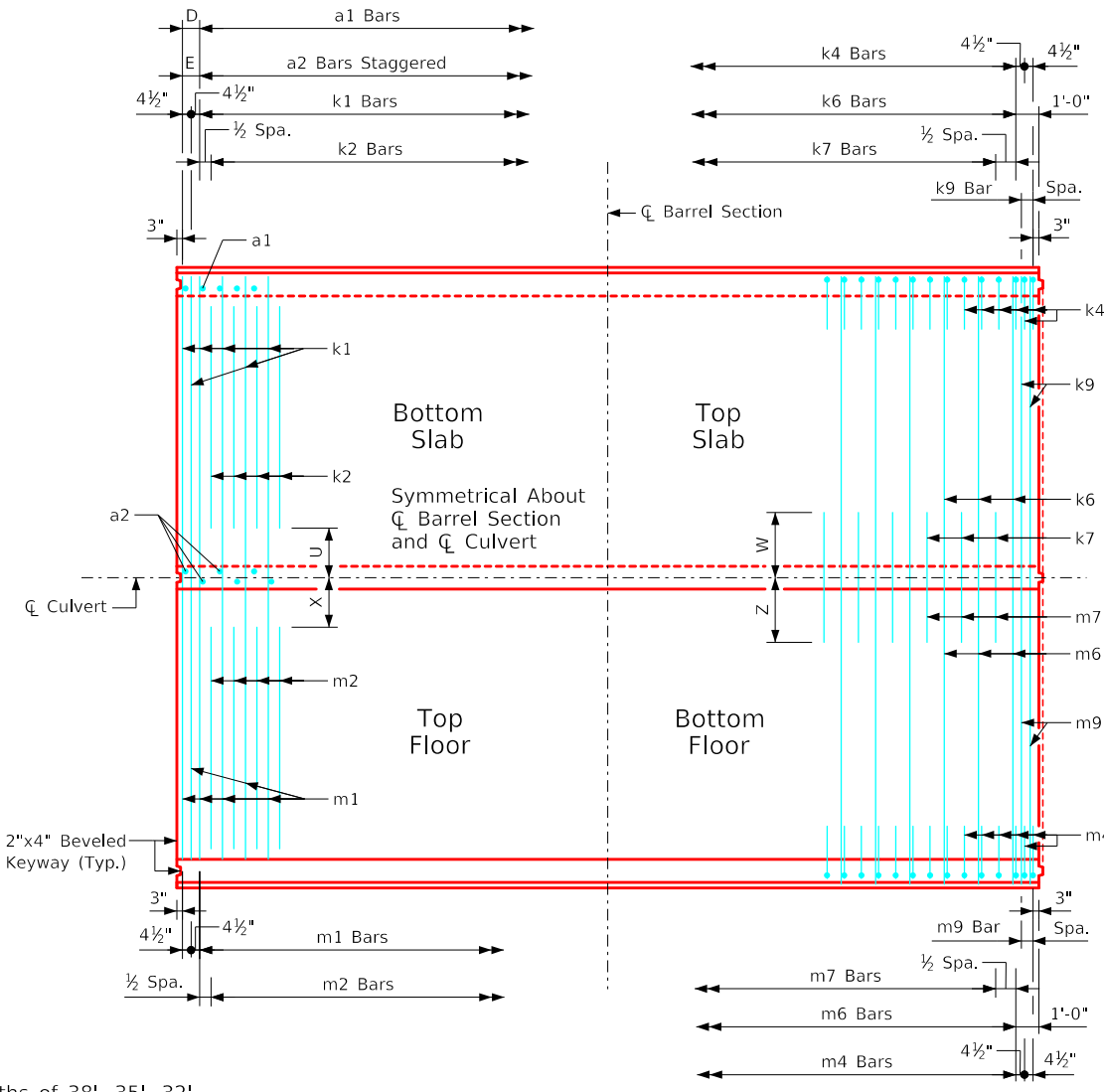
LATEST REVISION DATE	 APPROVED BY BRIDGE ENGINEER		
		Standard Design Twin Reinforced Concrete Box Culverts July, 2020	
		General Notes & Specifications	TWRCB G2-20

ENGLISHLRFDSTWNCULVERTS.DGN - TWRCB G3-20 - THIS SHEET ISSUED 07-2020.



End Section Plan Views
(Keyways not shown)

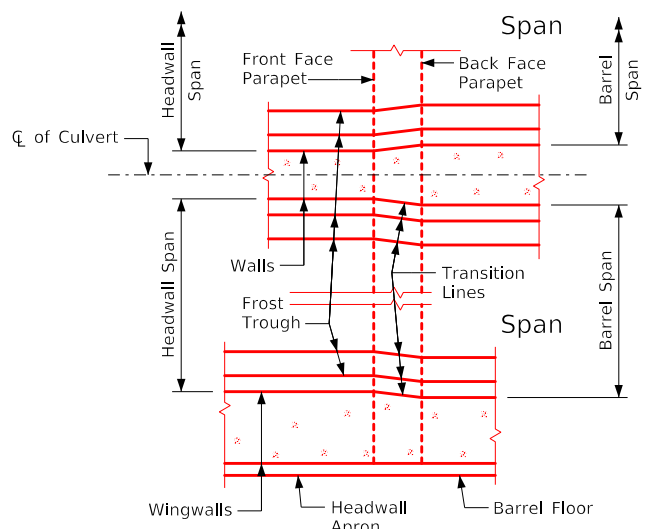
Note:
End section details shown are for a 15° skew barrel.
Use for skews of 30° & 45° by increasing the number
of transverse reinforcing bars required to be cut
and relocated.



Standard Section Plan View
(Keyway is to be omitted when bell joints are used)

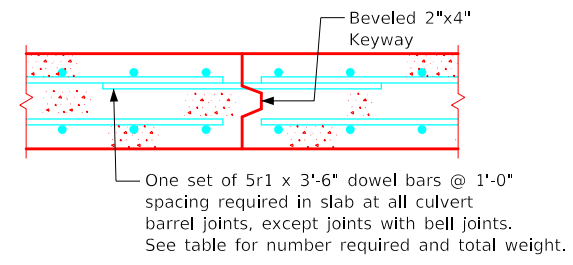
Note:
Typical for lengths of 38', 35', 32',
29', and 26'. These lengths are shown
as typical because all transverse
and vertical reinforcing steel spacing
repeats in 3'-0" intervals.

Note:
Dimensions listed on this sheet to be used in
conjunction with dimensions and quantities for
barrel section sheets.



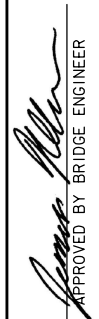
Transition Wall Details

5r1 Bars - One Const. Jt.			
Span	No.	Weight (LB)	
8'-0"	18	66	
10'-0"	22	80	
12'-0"	26	95	



Top Slab Construction Joint Detail

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Twin Reinforced Concrete
Box Culverts
July, 2020

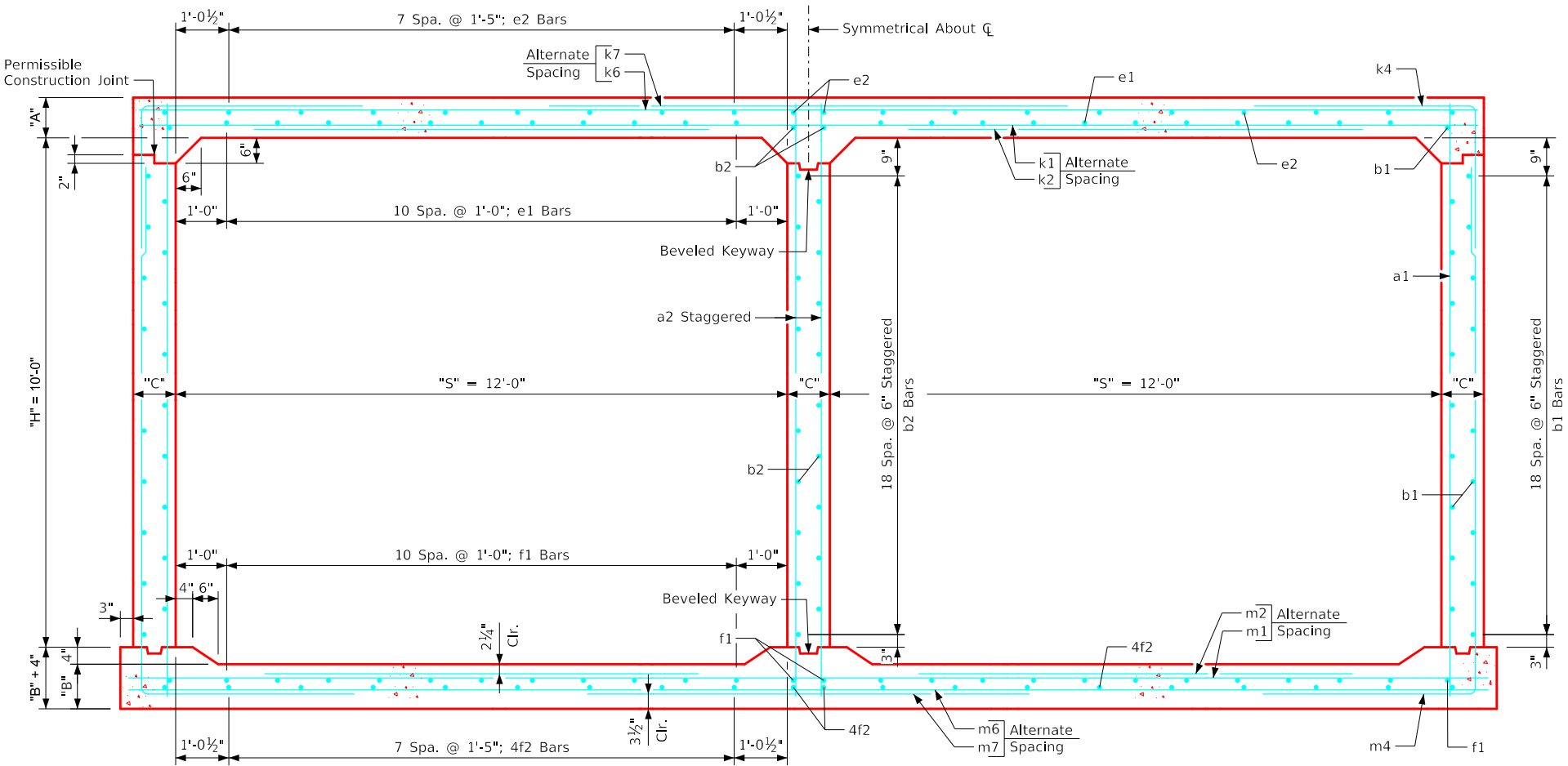
Typical Culvert
Barrel Details

TWRCB
G3-20

ENGLISHLRFDSDIGNEDTWINCULVERTS.DGN - TWRCB 12-10-20 - THIS SHEET ISSUED 07-2020.

Variable Dimensions and Quantities for Twin 12' x 10' Barrel Sections																																																							
Dimensions												Bar List																																											
												a1			a2			b1			b2			e1			e2			f1			f2			k1			k2			k4					k6			k7			k9		
Fill	S	H	A	B	C	D	E	U	W	X	Z	Size	Sp.	L	Size	Sp.	L	Size	Sp.	No.	Size	Sp.	No.	Size	Sp.	No.	Size	Sp.	No.	Size	Sp.	No.	Size	Sp.	L	Size	Sp.	L	Size	Sp.	L	H	V	Size	Sp.	L	Size	Sp.	L	Size	Sp.	L			
0	12	10	14	12.5	10	9	9	0'-3	7'-5	3'-0	7'-8	4	9	12'-1	7	9	12'-1	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	6	18	26'-2	6	18	12'-10	6	9	11'-8	7'-8	4'-0	4	12	26'-2	5	12	14'-10	5	4.5	26'-2
1	12	10	13.5	12.5	10	9	9	0'-10	7'-3	2'-5	7'-10	4	9	12'-1	7	9	12'-1	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	6	18	26'-2	6	18	12'-3	6	9	11'-4	7'-5	3'-11	4	9	26'-2	4	9	14'-6	4	4.5	26'-2
2	12	10	10	10.5	10	6	9	2'-2	7'-2	2'-10	4'-10	4	6	11'-7	7	9	11'-7	4	6	40	4	6	21	5	12	22	4	17	20	4	12	26	4	17	20	6	12	26'-2	5	12	10'-0	6	9	9'-1	5'-5	3'-8	5	12	26'-2	6	12	14'-4	6	4.5	26'-2
3	12	10	9.5	10	10	9	9	2'-8	5'-6	3'-3	4'-6	4	9	11'-6	7	9	11'-6	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	5	9	26'-2	4	9	9'-1	6	9	8'-4	4'-8	3'-8	5	12	26'-2	6	12	11'-0	6	4.5	26'-2
4	12	10	9	10	10	9	9	2'-9	4'-9	3'-3	4'-2	4	9	11'-6	7	9	11'-6	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	5	9	26'-2	4	9	8'-7	6	9	7'-11	4'-4	3'-7	5	9	26'-2	5	9	9'-6	5	4.5	26'-2
5-7	12	10	10	11.5	10	9	9	2'-7	4'-8	3'-3	4'-3	4	12	11'-8	7	9	11'-8	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	5	12	26'-2	5	12	9'-5	7	12	8'-6	4'-3	4'-3	5	12	26'-2	7	12	9'-4	7	4.5	26'-2
8-10	12	10	11	13.5	10	9	9	3'-1	4'-2	3'-1	4'-2	5	12	11'-11	7	9	11'-11	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	5	9	26'-2	4	9	8'-5	6	9	7'-6	3'-9	3'-9	5	9	26'-2	6	9	8'-4	6	4.5	26'-2
11-13	12	10	13	15	10	6	9	2'-10	4'-3	2'-11	4'-3	4	6	12'-3	7	9	12'-3	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	5	9	26'-2	4	9	9'-2	6	9	7'-10	3'-11	3'-11	5	9	26'-2	6	9	8'-6	6	4.5	26'-2
14-16	12	10	14.5	17	10.5	9	9	2'-5	4'-4	2'-6	4'-5	4	9	12'-6	7	9	12'-6	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	7	18	26'-3	6	18	10'-4	5	6	7'-4	3'-8	3'-8	4	9	26'-3	7	9	8'-8	7	4.5	26'-3
17-19	12	10	16.5	18.5	11	6	9	2'-3	4'-6	2'-3	4'-7	4	6	12'-10	7	9	12'-10	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	6	12	26'-5	5	12	10'-7	6	9	8'-4	4'-2	4'-2	4	9	26'-5	7	9	9'-0	7	4.5	26'-5
20-22	12	10	18.5	20	12	6	9	1'-8	4'-7	1'-10	4'-8	4	6	13'-1	7	9	13'-1	4	6	40	4	6	21	4	12	22	4	17	20	4	12	26	4	17	20	6	12	26'-8	5	12	11'-8	6	9	8'-4	3'-11	4'-5	4	9	26'-8	7	9	9'-2	7	4.5	26'-8
23-25	12	10	20	22	12.5	6	9	1'-5	4'-9	1'-5	4'-11	4	6	13'-5	7	9	13'-5	4	6	40	4	6	21	4	12	22	4	17	20	5	12	26	4	17	20	6	12	26'-9	5	12	11'-11	6	9	9'-0	4'-6	4'-6	4	9	26'-9	7	9	9'-6	7	4.5	26'-9

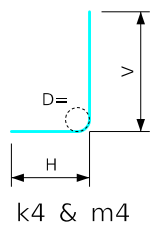
	Bar List																			Quantities					
	m1			m2			m4					m6			m7			m9			Concrete (CY/FT)				Steel
Fill	Size	Sp.	L	Size	Sp.	L	Size	Sp.	L	H	V	Size	Sp.	L	Size	Sp.	L	Size	Sp.	L	Slab	Floor	Walls	Total	(LB/FT)
0	5	9	26'-8	4	9	8'-5	6	9	18'-4	7'-10	10'-6	4	12	26'-8	6	12	15'-4	6	4.5	26'-8	1.206	1.104	0.887	3.197	464.39
1	5	12	26'-8	5	12	9'-9	6	9	18'-2	7'-8	10'-6	5	18	26'-8	7	18	15'-8	7	4.5	26'-8	1.165	1.104	0.887	3.156	460.39
2	5	9	26'-8	5	9	8'-6	6	9	15'-0	4'-8	10'-4	4	9	26'-8	6	9	9'-8	6	4.5	26'-8	0.879	0.937	0.887	2.703	490.37
3	5	9	26'-8	5	9	7'-11	7	9	14'-8	4'-5	10'-3	5	12	26'-8	7	12	9'-0	7	4.5	26'-8	0.838	0.895	0.887	2.620	479.00
4	5	9	26'-8	5	9	7'-11	7	9	14'-6	4'-3	10'-3	5	9	26'-8	6	9	8'-4	6	4.5	26'-8	0.797	0.895	0.887	2.579	485.32
5-7	6	12	26'-8	5	12	7'-11	8	12	14'-9	4'-4	10'-5	5	9	26'-8	6	9	8'-6	6	4.5	26'-8	0.879	1.020	0.887	2.786	482.53
8-10	5	9	26'-8	4	9	8'-10	6	9	14'-5	3'-10	10'-7	5	9	26'-8	6	9	8'-4	6	4.5	26'-8	0.961	1.187	0.887	3.035	465.61
11-13	6	12	26'-8	5	12	9'-2	6	9	14'-5	3'-9	10'-8	4	9	26'-8	7	9	8'-6	7	4.5	26'-8	1.124	1.312	0.887	3.323	479.13
14-16	6	12	26'-9	5	12	10'-3	5	6	14'-8	3'-10	10'-10	4	9	26'-9	7	9	8'-10	7	4.5	26'-9	1.255	1.485	0.934	3.674	474.76
17-19	6	12	26'-11	5	12	10'-10	6	9	14'-10	3'-10	11'-0	5	12	26'-11	8	12	9'-2	8	4.5	26'-11	1.427	1.619	0.978	4.024	503.76
20-22	7	18	27'-2	7	18	11'-6	6	9	15'-1	4'-0	11'-1	5	9	27'-2	7	9	9'-4	7	4.5	27'-2	1.611	1.763	1.067	4.441	524.74
23-25	7	18	27'-3	7	18	12'-0	6	9	15'-4	4'-1	11'-3	5	9	27'-3	7	9	9'-10	7	4.5	27'-3	1.746	1.943	1.111	4.800	544.53



Twin 12' x 10' Barrel Section

Bent Bar Detail

Bars	D
5	3 3/4"
6	4 1/2"
7	5 1/2"
8	6"



Note:
All dimensions are out to out.
D = pin diameter.

Notes:

- Dimensions listed on this sheet to be used in conjunction with Sheet TWRCB G3-20.
- Fill, dimensions "S" and "H" are in feet.
- Dimensions "A", "B", "C", "D", and "Sp." listed in the bar list are in inches.
- Dimensions "L", "H", "V" are in feet and inches.

LATEST REVISION DATE


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Standard Design
Twin Reinforced Concrete
Box Culverts
July, 2020

Culvert Barrel
Details
12' x 10' Barrel Sections

TWRCB
12-10-20



Twin Reinforced Concrete Box Culvert Standards - Flared Wing Headwalls

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Horizontal earth pressure, EHmax = 0.060 kcf max, EHmin = 0.030 kcf.
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- 5. The clear distance from face of concrete to near edge or end of reinforcing bar to be 2" unless otherwise noted.
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Bar Size Number	4	5	6	7	8	9
Minimum Splice Length	20"	24"	29"	34"	38"	47"

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- 11. Reinforcing bar clearances will be as follows:
Edge clearances: 2" except
Top of floor 2¼" to near transverse reinforcing bar
Bottom of floor 3½" to near transverse reinforcing bar
End clearances:
Vertical top 2"
Vertical bottom 3" or 3½" if overall height of the culvert is not to a full inch
Transverse 2"
 - 12. All construction joints shall be formed with a beveled keyway except at bell joints.
 - 13. All beveled keyways shall be centered.
 - 14. Keyway size shall be 2"x4" except as follows:
Keyway between the floor and wall shall be 2"x6" when the wall is greater than 10 inches wide.
 - 15. Keyway dimensions shown on the plans are based on nominal dimensions unless stated otherwise. In addition, the bevel used on the keyway shall be limited to a maximum of 10 degrees from vertical.
 - 16. If 0' of fill is specified, details for paving notch and reference to epoxy coating of slab reinforcing steel, if applicable, shall be included in the final plans.
 - 17. All dimensions are in feet and inches unless otherwise noted or shown.
 - 18. Dimensions with parenthesis () indicate a reference dimension.
 - 19. See current Standard Specifications regarding concrete form removal.
 - 20. These culvert standards label all reinforcing steel with English notation (5a1 is ⅝ inch diameter bar). English reinforcing steel received in the field may display the following "bar designation". The "bar designation" is the stamped impression on the reinforcing bars, and is equivalent to the bar diameter in millimeters.

English Size	4	5	6	7	8	9
Bar Designation	13	16	19	22	25	29

- 21. In the event the slab thickness at the barrel end section exceeds 18 inches, the culvert parapet shall extend a minimum of 6 inches above the top of the culvert slab. Refer to the Culvert Design Manual for instructions. These details are to be included in the design plans to address these situations.
- 22. For barrel details used in conjunction with these flared wing headwall standards, see the Twin Reinforced Concrete Box Culvert Standards (TWRCB).

Index for Twin Culvert Standards:

TWFWH G1-21	Index & General Notes
TWFWH 0-1-21	Flared Wing Hdwls., 0° Skew, Dimension Plan & Table
TWFWH 0-2-21	Flared Wing Hdwls., 0° Skew, Apron & Curtain Wall Details
TWFWH 0-3-21	Flared Wing Hdwls., 0° Skew, Wingwall & Parapet Details
TWFWH 0-4-21	Flared Wing Hdwls., 0° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWFWH 0-4-21	Flared Wing Hdwls., 0° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWFWH 0-5-21	Flared Wing Hdwls., 0° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWFWH 0-5-21	Flared Wing Hdwls., 0° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWFWH 0-6-21	Flared Wing Hdwls., 0° Skew, Quantity Tabulation, 8'-0" Span
TWFWH 15-1-21	Flared Wing Hdwls., 15° Skew, Dimension Plan
TWFWH 15-2-21	Flared Wing Hdwls., 15° Skew, Dimension Table
TWFWH 15-3-21	Flared Wing Hdwls., 15° Skew, Apron Details
TWFWH 15-4-21	Flared Wing Hdwls., 15° Skew, Parapet & Curtain Wall Details
TWFWH 15-5-21	Flared Wing Hdwls., 15° Skew, Wingwall Details
TWFWH 15-6-21	Flared Wing Hdwls., 15° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWFWH 15-6-21	Flared Wing Hdwls., 15° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWFWH 15-7-21	Flared Wing Hdwls., 15° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWFWH 15-7-21	Flared Wing Hdwls., 15° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWFWH 15-8-21	Flared Wing Hdwls., 15° Skew, Quantity Tabulation, 8'-0" Span, Sheet 1 of 2
TWFWH 15-8-21	Flared Wing Hdwls., 15° Skew, Quantity Tabulation, 8'-0" Span, Sheet 2 of 2
TWFWH 30-1-21	Flared Wing Hdwls., 30° Skew, Dimension Plan
TWFWH 30-2-21	Flared Wing Hdwls., 30° Skew, Dimension Table
TWFWH 30-3-21	Flared Wing Hdwls., 30° Skew, Apron Details
TWFWH 30-4-21	Flared Wing Hdwls., 30° Skew, Parapet & Curtain Wall Details
TWFWH 30-5-21	Flared Wing Hdwls., 30° Skew, Wingwall Details
TWFWH 30-6-21	Flared Wing Hdwls., 30° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWFWH 30-6-21	Flared Wing Hdwls., 30° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWFWH 30-7-21	Flared Wing Hdwls., 30° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWFWH 30-7-21	Flared Wing Hdwls., 30° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWFWH 30-8-21	Flared Wing Hdwls., 30° Skew, Quantity Tabulation, 8'-0" Span, Sheet 1 of 2
TWFWH 30-8-21	Flared Wing Hdwls., 30° Skew, Quantity Tabulation, 8'-0" Span, Sheet 2 of 2
TWFWH 45-1-21	Flared Wing Hdwls., 45° Skew, Dimension Plan
TWFWH 45-2-21	Flared Wing Hdwls., 45° Skew, Dimension Table
TWFWH 45-3-21	Flared Wing Hdwls., 45° Skew, Top Apron Detail
TWFWH 45-4-21	Flared Wing Hdwls., 45° Skew, Bottom Apron Detail
TWFWH 45-5-21	Flared Wing Hdwls., 45° Skew, Parapet & Curtain Wall Details
TWFWH 45-6-21	Flared Wing Hdwls., 45° Skew, Wingwall Details
TWFWH 45-7-21	Flared Wing Hdwls., 45° Skew, Quantity Tabulation, 12'-0" Span, Sheet 1 of 2
TWFWH 45-7-21	Flared Wing Hdwls., 45° Skew, Quantity Tabulation, 12'-0" Span, Sheet 2 of 2
TWFWH 45-8-21	Flared Wing Hdwls., 45° Skew, Quantity Tabulation, 10'-0" Span, Sheet 1 of 2
TWFWH 45-8-21	Flared Wing Hdwls., 45° Skew, Quantity Tabulation, 10'-0" Span, Sheet 2 of 2
TWFWH 45-9-21	Flared Wing Hdwls., 45° Skew, Quantity Tabulation, 8'-0" Span, Sheet 1 of 2
TWFWH 45-9-21	Flared Wing Hdwls., 45° Skew, Quantity Tabulation, 8'-0" Span, Sheet 2 of 2

Specifications:

Design:
AASHTO LRFD Bridge Design Specifications, 8th Ed., Series of 2017.

Construction:
Iowa Department of Transportation Standard Specifications for Highway and Bridge Construction, current series, plus applicable General Supplemental Specifications, Developmental Specifications, Supplemental Specifications and Special Provisions

Design Stresses:

Design stresses for the following materials are in accordance with the AASHTO LRFD Bridge Design Specifications, 8th Ed., Series of 2017:
Reinforcing steel in accordance with AASHTO LRFD Section 5, Grade 60.
Concrete in accordance with AASHTO LRFD Section 5, f'c = 4.0 ksi.

LATEST REVISION DATE

APPROVED BY BRIDGE ENGINEER

Standard Design - Twin Reinforced Concrete Box Culverts

Flared Wing Headwalls

February, 2021

Index of Sheets, General Notes & Specifications

TWFWH G1-21